

## Technical Data Sheet

# RW *Schuladur* A NV12 BLACK 96.8001



Polybutylene Terephthalate

### Product Description

Low viscosity non-reinforced PBT compound

**Processing Method** Injection Molding

**Attribute** Good Flow

**Resin ID** PBT

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Volume Flow Rate, (250 °C/2.16 kg)	55	cm <sup>3</sup> /10 min	ISO 1133
Density, (Method A)	1.31	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical</b>			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	55.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	4.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2600	MPa	ISO 527-1
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m <sup>2</sup>	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	4.0	kJ/m <sup>2</sup>	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	No Break		ISO 179
<b>Thermal</b>			
Vicat Softening Temperature, (B (50N), 50 °C/h)	177	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	156	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	58.0	°C	ISO 75-2/A
<b>Electrical</b>			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
<b>Flammable</b>			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
Glow Wire Flammability Index			
(1.5 mm)	750	°C	IEC 60695-2-12
(3.0 mm)	750	°C	IEC 60695-2-12

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**Additional Information**

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Water Absorption 23C/50RH	0.5 %	ISO 62
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**UL Information**

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Flammability Classification

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(1.5 mm)	HB	IEC 60695-11-10, -20
(3.0 mm)	HB	IEC 60695-11-10, -20

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UL File Number	E86615
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**Injection Parameters**

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**Nominal  
Value Units**

Drying Time	2.0 to 4.0	hr
Drying Temperature	120	°C
Suggested Max Moisture	0.05	%
Processing (Melt) Temp	250 to 260	°C
Mold Temperature	70 to 90	°C

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